

NCR-19-7541



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D5541-041

Job Sheet 191707



Part No: D5541-041

Job Qty: 20 pcs

Part Name: Ground Handling Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/6/19

Job Tracking No:

Due Date: 4/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: TBD DWG D5541 REV A IPP REV:A 17.06.20 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	20 pcs	4/1/19	4/1/19	0.00	9.14	Doosan - 1		[Signature]
110	QC 2	20 pcs	4/1/19	4/1/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		[Signature]
							QC 2 - 14		
							QC 2 - 17		[Signature]
							QC 2 - 19		
							QC 2 - 2		[Signature]
							QC 2 - 20		
							QC 2 - 22		[Signature]
							QC 2 - 23		
							QC 2 - 25		[Signature]
							QC 2 - 32		
							QC 2 - 33		[Signature]
							QC 2 - 35		
							QC 2 - 39		[Signature]
							QC 2 - 4		
							QC 2 - 40		[Signature]
							QC 2 - 44		
							QC 2 - 45		[Signature]
							QC 2 - 48		
							QC 2 - 49		[Signature]
							QC 2 - 50		
							QC 2 - 51		[Signature]
							QC 2 - 52		
							QC 2 - 54		[Signature]
							QC 2 - 56		
							QC 2 - 57		[Signature]
							QC 2 - 62		
							QC 2 - 63		[Signature]
							QC 2 - 8		
							QC 2 - 86		[Signature]



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Container No: S172255



Part: D5541-041

Job No: 191707

Serial No/Batch: S172255

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/13/19

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120 QC 8	20 pcs	4/1/19	0.00 0.00	QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
130 Small Fab - 2 - B4B	20 pcs	4/1/19	0.00 2.33	Small Fab - 1 - B4B	DAS 52 9-89 17/03/02
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	20 pcs	4/1/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Packaging 3-1 - Stock - B4B	20 pcs	4/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	

				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	20 pcs	4/1/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - 1-Turn as per Folio FB542 Folio Rev: _____ Dwg Rev: _____ 2-Debur Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - INSTALL HELICOIL AS PER DWG 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R1.000	303 Round Bar 1.00	9.6000 ft (.48 ea)	100-Doosan - 1	516 7683	
MS21209F7-10	Helic-Coil, Locking	20 Ea (1 ea)	130-Small Fab - 2 - B4B		
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M303R1.000	10	38	0	
130-Small Fab - 2 - B4B	MS21209F7-10	20	89	0	
Part Specifications					
Specifications could not be found.					

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Oct 24/19



Route update only

Job: <u>191707</u> Part No. <u>D5541-041</u>		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐					
Date: <u>19/5/2</u>		Sequence #: <u>100</u>		QTY Affected: <u>3</u> <u>18</u>			MRB (QSI042) <u>INSP 12</u> <u>19/5/2</u>		
Description Work Order Deviation				Disposition				Completed By	
Qty(3) under tolerance on length. Dwg dim 3.750 ^{+0.025} _{-0.020} is 3.749, 3.747, 3.746.				3.749 is acceptable, scrap qty(2) 3.747, 3.746.				<u>M.S. 19/04/18</u>	
								Lead hand / Supervisor <u>19/04/18</u>	
								QC/QA Coordinator 55 9-89 <u>19/5/2</u>	
Root Cause				FAULT CATEGORY					
Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ ☒ Outside Tolerance Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Other/Details:									